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D119-796-021
Job Sheet 179218



Part No: D119-796-021

Job Qty: 1 ea

Part Name: AW119 Standard Landing Gear Assembly - Standard OEM Protection



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/14/18

Job Tracking No:

Due Date: 7/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D119-796-021 REV A, IIN-D119-796 REV F IPP REV:A NEW ISSUE 15-05-012 JLM VERIFIED BY:DD
IPP REV:B 15.08.25 AS PER IIN REV:E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/30/18	7/30/18	0.00	0.00	Start Up Stores/Pkg-1	0.25	AUG 27 2018
100	Packaging	1 pcs	7/30/18	7/30/18	0.00	0.00	Packaging1-1	0.25	AUG 27 2018
110	HandFinish	1 pcs	7/30/18	7/30/18	0.00	6.25	HandFinish4	0.25	DAS 38
120	QC	1 pcs	7/30/18	7/30/18	0.00	0.00	QC5	0.25	9-89
125	Packaging	1 pcs	7/30/18	7/30/18	0.00	0.00	Packaging1-6	0.25	9-89
127	QC	1 pcs	7/30/18	7/30/18	0.00	0.00	QC4	0.25	9-89
130	Packaging	1 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3-1	0.25	9-89
140	QC21-FG	1 Ea	7/30/18	7/30/18	0.00	0.00	QC21	0.25	AUG 28 2018

Part Op 100 - Photocopy bluefile and create labels as per PPP D119-796-021 chg 003/ D119-646-041 paperwork
Descriptions: 110 - ASSEMBLE AS PER DWG AND NOTES 8,9,10,11 ASSEMBLE WITH PROSEAL BATCH: 138848 2-INSTALL
DECAL D2729-4

130 - Identify and pack for shipping as per PPP D119-796-021 Location: _____ PPP Rev: _____



Container No: S105353



Part: D119-796-021

Job No: 179218

Serial No/Batch: S105353

Revision: A / F

Inspector:

Exp Date:

Instructions: TC STC SH14-45 - Issue 1, FAA STC SR0350

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005146

240
38
250

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C46A	Bolt	8 Ea (8 ea)	90-Start up Operation	5024836
AN3C50A	Bolt	16 Ea (16 ea)	90-Start up Operation	5079135
AN4C6A	Bolt	24 Ea (24 ea)	90-Start up Operation	5027515
D2652	Bushing	48 Ea (48 ea)	90-Start up Operation	5097682
D3407-041	Tow Ring	2 Ea (2 ea)	90-Start up Operation	5104584
D3417-5	Washer	4 Ea (4 ea)	90-Start up Operation	5089812
D3456-1	Washer	2 Ea (2 ea)	90-Start up Operation	5079335
D3672-3	Washer, Phenolic	48 Ea (48 ea)	90-Start up Operation	5022022
D3672-7	Washer, Phenolic	48 Ea (48 ea)	90-Start up Operation	5154442
D3883-1	Saddle, Outboard LH	2 Ea (2 ea)	90-Start up Operation	5102075
D3883-2	Saddle, Outside RH	2 Ea (2 ea)	90-Start up Operation	5102810
D3884-1	Saddle, Inside LH	2 Ea (2 ea)	90-Start up Operation	5079480
D3884-2	Saddle, Inside RH	2 Ea (2 ea)	90-Start up Operation	5004414
D3886-041	Lug Assembly	4 Ea (4 ea)	90-Start up Operation	505902312 (2X) 5089982
MS21043-3	Nut	24 Ea (24 ea)	90-Start up Operation	5083543
MS21043-4	Nut	26 Ea (26 ea)	90-Start up Operation	5089577
MS21043-5	Nut	8 Ea (8 ea)	90-Start up Operation	502472015 50 83544x3
MS21250-05048	Bolt (Use Ms21250-05-048)	8 Ea (8 ea)	90-Start up Operation	507601317 50 5816811
NAS1149C0332R	Washer	24 Ea (24 ea)	90-Start up Operation	504354
NAS1149C0432R	Washer	48 Ea (48 ea)	90-Start up Operation	5056056
NAS1149C0532R	Washer	16 Ea (16 ea)	90-Start up Operation	505595718 5087242x6
D119-646-041	AW119 Replacement Skidtube with Wearpads - Fits LH or RH	2 Ea (2 ea)	110-HandFinish	507174614 50587214
D119-796-151	Fwd Crosstube Installation With Step (No Hardware)	1 Ea (1 ea)	110-HandFinish	5105334
D119-796-251	Aft Crosstube Installation With Step (No Hardware)	1 Ea (1 ea)	110-HandFinish	5105358
MS21920-28	Clamp	2 Ea (2 ea)	125-Packaging	5093515

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C46A	8	193	0
	AN3C50A	16	255	0
	AN4C6A	24	665	0
	D2652	48	729	0
	D3407-041	2	9	0
	D3417-5	4	39	0
	D3456-1	2	275	0
	D3672-3	48	979	0
	D3672-7	48	475	0
	D3883-1	2	3	0
	D3883-2	2	3	0
	D3884-1	2	9	0
	D3884-2	2	12	0
	D3886-041	4	32	0
	MS21043-3	24	1,238	0
	MS21043-4	26	1,460	0
	MS21043-5	8	246	0
	MS21250-05048	8	40	0
	NAS1149C0332R	24	5,057	0
	NAS1149C0432R	48	1,187	0
110-HandFinish	NAS1149C0532R	16	365	0
	D119-646-041	2	10	0
	D119-796-151	1	2	0
125-Packaging	D119-796-251	1	2	0
	MS21920-28	2	63	0

Part Specifications

Specifications could not be found.

